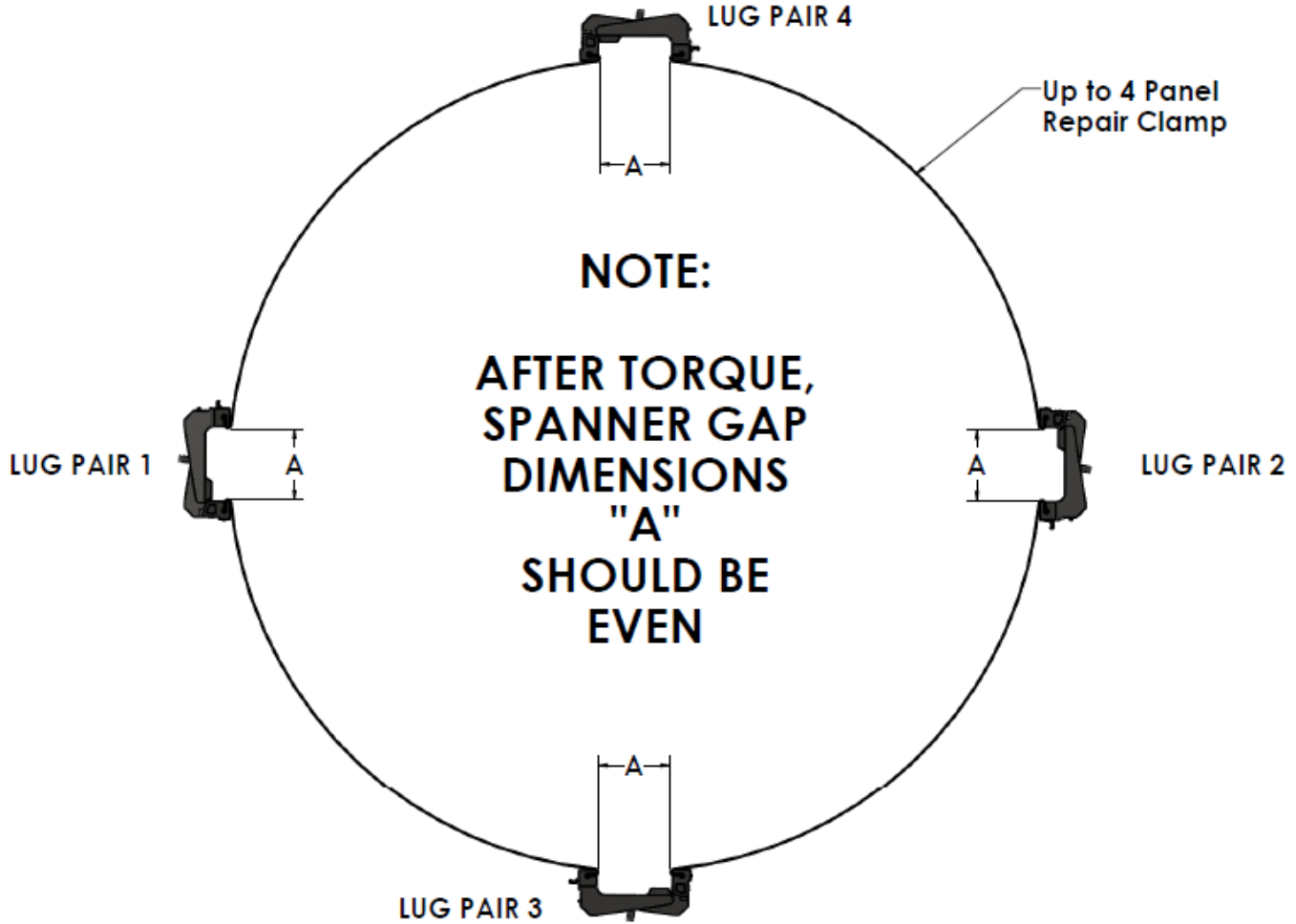




INSTALLATION INSTRUCTIONS

Quick Cam® Repair Clamp MULTI PANEL INSTALLATION



NOTE:
TIGHTEN LUG PAIRS UNIFORMLY

TAKE TO FINAL TORQUE IN STEPS OF 25 TO 30 FT-LBS

ALTERNATE LUG PAIRS 1,2,3,4 IN CROSS PATTERN

**AFTER TORQUE, SPANNER GAP DIMENSIONS "A"
SHOULD BE EVEN**

RETORQUE AFTER 10 MINUTES