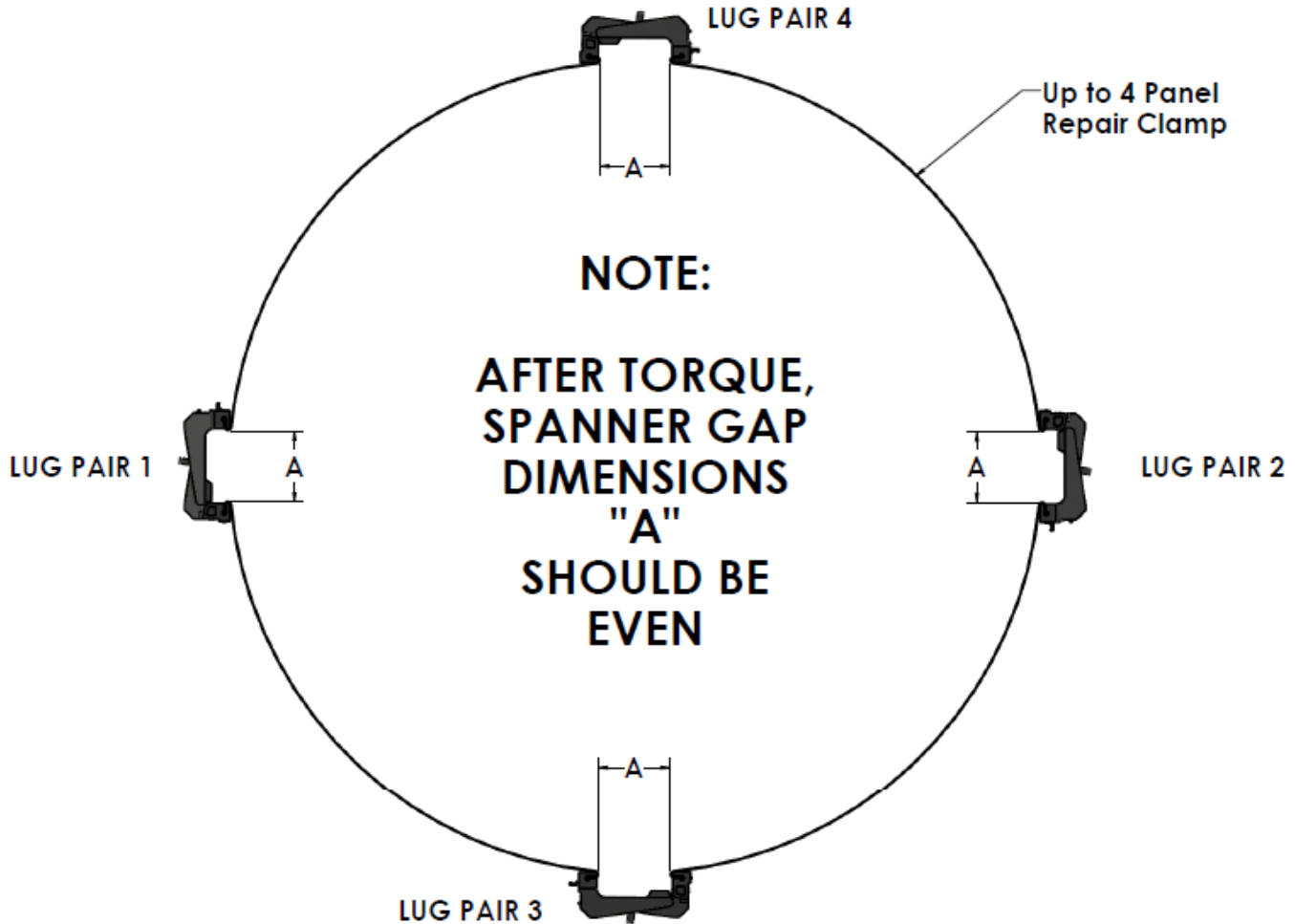




# INSTALLATION INSTRUCTIONS

## Quick-Cam® Repair Clamp MULTI PANEL INSTALLATION



**NOTE:**  
TIGHTEN LUG PAIRS UNIFORMLY

**TAKE TO FINAL TORQUE IN STEPS OF 25 TO 30 FT-LBS**

**ALTERNATE LUG PAIRS 1,2,3,4 IN CROSS PATTERN**

**AFTER TORQUE, SPANNER GAP DIMENSIONS "A"  
SHOULD BE EVEN**

**RETORQUE AFTER 10 MINUTES**